## INTERNATIONAL SEARCH REPORT

Inte .al Application No PCT/US2004/036718

A. CLASSI IPC 7	FICATION OF SUBJECT MATTER B22D41/18									
According to International Patent Classification (IPC) or to both national classification and IPC										
B. FIELDS	SEARCHED									
Minimum documentation searched (classification system followed by classification symbols)										
IPC 7 B22D										
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched										
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)										
EPO-Internal, WPI Data, PAJ										
C. DOCUMENTS CONSIDERED TO BE RELEVANT										
Category °	Citation of document, with indication, where appropriate, of the re	evant passages	Relevant to claim No.							
A	PATENT ABSTRACTS OF JAPAN vol. 011, no. 296 (M-627), 25 September 1987 (1987-09-25) -& JP 62 089566 A (KAWASAKI STEEN others: 01), 24 April 1987 (1987- cited in the application abstract figures 1,3	1-15								
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Furt)	ner documents are listed in the continuation of box C.	χ Patent family men	nbers are listed in annex.							
° Special ca	tegories of cited documents:									
1		or priority date and no	ed after the international filing date of in conflict with the application but							
consid	ent defining the general state of the art which is not lered to be of particular relevance	cited to understand the invention	e principle or theory underlying the							
	document but published on or after the international	"X" document of particular	relevance; the claimed invention							
filing d	ate ant which may throw doubts on priority claim(s) or		novel or cannot be considered to tep when the document is taken alone							
which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention										
*O* docume	ent referring to an oral disclosure, use, exhibition or	document is combine	to involve an inventive step when the d with one or more other such docu-							
	neans ant published prior to the international filing date but	ments, such combina in the art.	tion being obvious to a person skilled							
later th	an the priority date claimed	& document member of the same patent family								
	actual completion of the international search		nternational search report							
	September 2005	09/09/200	09/09/2005							
Name and n	nailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	Authorized officer								
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Int nal Application No
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 Pa cited	tent document in search report		Publication date		Patent family member(s)		Publication date	
JP	62089566	Α	24-04-1987	NONE				
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